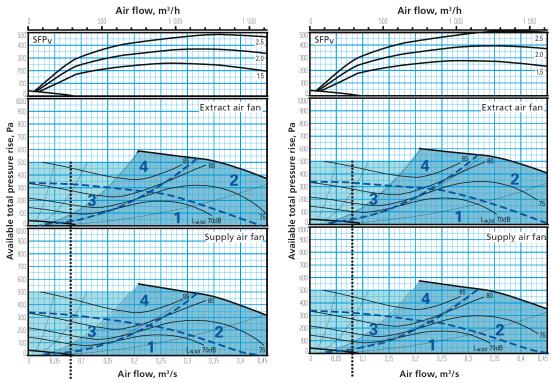
GOLD PX, counterflow heat exchanger, size 004, common casing MTE MPE



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The air handling unit complies with requirements to Ecodesign 2016/2018.

Recommended working range for sizing.

Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Min. and Max. Airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max	. airflow
	m³/h	m³/s	m³/h	m³/s
004	288	0.08	1620	0.45

Correction factors K_{OK} , dB

	Range	(ctave	band	, No. /	mid-f	reque	ncy, H	z
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To outlet duct	1	-1	-6	-6	-8	-7	-7	-12	-15
	2	-1	-5	-8	-8	-7	-9	-13	-16
	3	-1	-2	-6	-15	-14	-16	-22	-25
	4	-2	-3	-5	-13	-13	-14	-20	-25
To inlet duct*	1	-8	-15	-16	-28	-35	-38	-40	-38
	2	-9	-16	-21	-24	-33	-36	-39	-39
	3	-6	-4	-14	-27	-35	-39	-44	-43
	4	-9	-11	-16	-28	-38	-41	-44	-44
To air handling	1	-12	-20	-29	-29	-40	-40	-46	-46
unit surroun-	2	-12	-19	-31	-29	-40	-42	-47	-47
dings**	3	-12	-16	-29	-36	-47	-49	-56	-56
	4	-13	-17	-28	-34	-46	-47	-54	-56

^{*} The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.

We reserve the right to alter specifications.

20171101





GOLD PX, counterflow heat exchanger, size 004, common casing

Delivery and transport within the site

The GOLD PX 004 is produced in one single variant. All of its components are arranged at their given physical locations inside the air handling unit.

The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

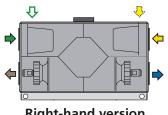
The air handling unit is supplied on a wooden pallet.

The set of support legs, for mounting the base beams, is available as an accessory.

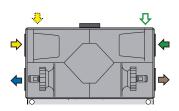
Duct connection options

A: Specify right-hand or left-hand version when ordering.

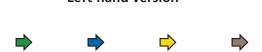
B: Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).



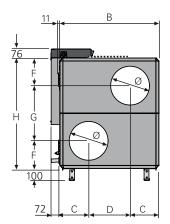
Right-hand version

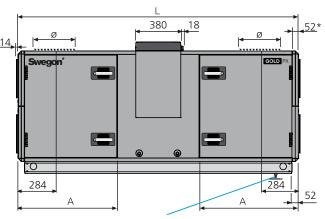


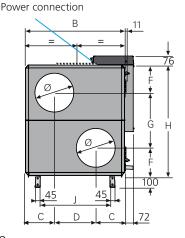
Left-hand version



Outdoor air Supply air Extract air Exhaust air







If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

* The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

Size	Α	В	С	D	F	G	Н	J	L	Ø	Weight, kg
004	822	825	240	345	230	460	920	579	2333	315	349-387

Clear Space for Inspection

A clear space of 1,000 mm must be provided in front of the unit and at least 200 mm must be provided above the junction hood.

Power connection

1-phase, 3-wire, 230 V -10/+15%, 50 Hz, 10 A or 3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A

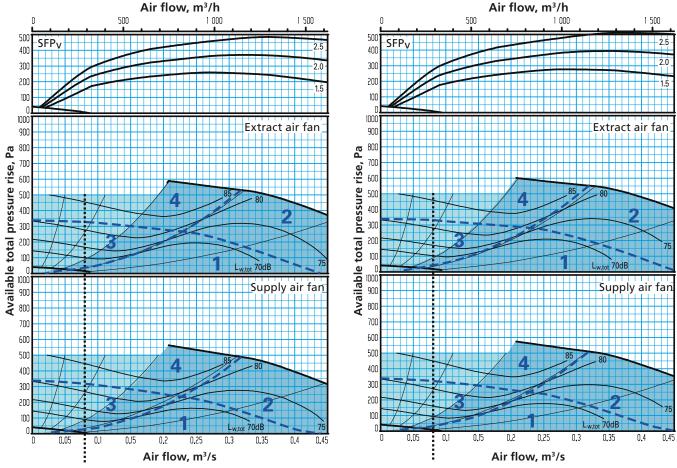
Rated data per fan

Motor shaft power: 0.8 kW (0.41 kW)* motor control system, 1 x 230 V, 50 Hz

*The motor control system limits the power of the take-off to the value specified.

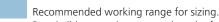


GOLD PX, counterflow heat exchanger, size 004, split version MTE



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The air handling unit complies with requirements to Ecodesign 2016/2018.



Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Min. and Max. Airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max	. airflow
	m³/h	m³/s	m³/h	m³/s
004	288	0.08	1620	0.45

Correction factors K_{OK} , dB

	Range	C	ctave	band	, No. /	mid-f	reque	ncy, H	z
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To outlet duct	1	-1	-6	-6	-8	-7	-7	-12	-15
	2	-1	-5	-8	-8	-7	-9	-13	-16
	3	-1	-2	-6	-15	-14	-16	-22	-25
	4	-2	-3	-5	-13	-13	-14	-20	-25
To inlet duct*	1	-8	-15	-16	-28	-35	-38	-40	-38
	2	-9	-16	-21	-24	-33	-36	-39	-39
	3	-6	-4	-14	-27	-35	-39	-44	-43
	4	-9	-11	-16	-28	-38	-41	-44	-44
To air handling	1	-12	-20	-29	-29	-40	-40	-46	-46
unit surroun-	2	-12	-19	-31	-29	-40	-42	-47	-47
dings**	3	-12	-16	-29	-36	-47	-49	-56	-56
	4	-13	-17	-28	-34	-46	-47	-54	-56

^{*} The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 004, split version

Delivery and transport within the site

The GOLD PX 004 can be supplied as one single unit, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 004-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

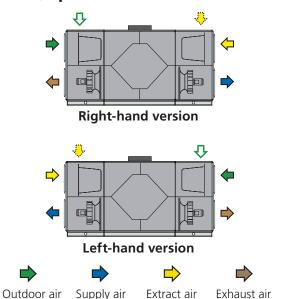
The air handling unit/unit sections is/are delivered on wooden beams.

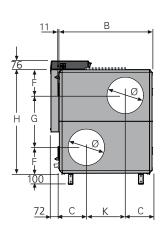
The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

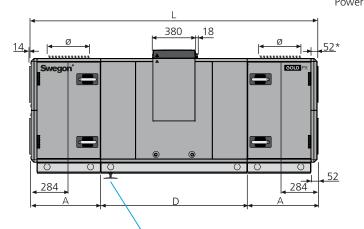
Duct connection options

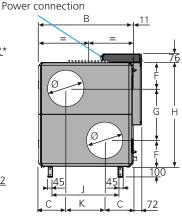
A: Specify right-hand or left-hand version when ordering.

B: Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).







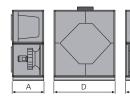


If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

* The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

Size	Α	В	С	D	F	G	Н	J	К	L	Ø	Weight, kg
004	617	825	240	1300	230	460	920	579	345	2534	315	438-490

Division into sections for transport



The unit can be divided into three sections at the building site. **Dimensions:** See A and D in the

table above.

Weight: A = 88-112 kg, D = 262-266 kg.

Clear space for inspection

A clear space of 1000 mm should be provided in front of the unit and at least 200 mm should be provided above the junction hood.



Power connection

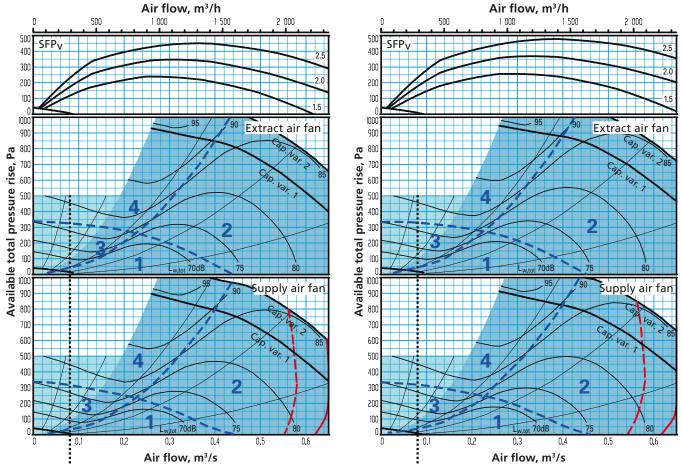
1-phase, 3-wire, 230 V -10/+15%, 50 Hz, 10 A or 3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A

Rated data per fan

Motor shaft power 0.8 kW (0.41 kW)*, Motor control system: 1 x 230 V, 50 Hz

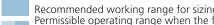
*The motor control system limits the output power to the value speci-

GOLD PX, counterflow heat exchanger, size 005, common casing **MTE**



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2. The mean value for supply air and extract air must be within the limit line.



Recommended working range for sizing.

Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa). Limit line, Ecodesign, 2016

--- Limit line, Ecodesign, 2018

Min. and Max. Airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		n. airflow ow regulation)	Max. airflow				
	m³/h	m³/s	m³/h	m³/s			
005	288	0.08	2340	0.65			

Correction factors K_{OK}, dB

	Range	C	Octave	band	, No. /	mid-f	reque	ncy, H	z
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To outlet duct	1	-1	-6	-6	-8	-7	-7	-12	-15
	2	-1	-5	-8	-8	-7	-9	-13	-16
	3	-1	-2	-6	-15	-14	-16	-22	-25
	4	-2	-3	-5	-13	-13	-14	-20	-25
To inlet duct*	1	-8	-15	-16	-28	-35	-38	-40	-38
	2	-9	-16	-21	-24	-33	-36	-39	-39
	3	-6	-4	-14	-27	-35	-39	-44	-43
	4	-9	-11	-16	-28	-38	-41	-44	-44
To air handling	1	-12	-20	-29	-29	-40	-40	-46	-46
unit surroun-	2	-12	-19	-31	-29	-40	-42	-47	-47
dings**	3	-12	-16	-29	-36	-47	-49	-56	-56
	4	-13	-17	-28	-34	-46	-47	-54	-56

^{*} The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 005, common casing

Delivery and transport within the site

The GOLD PX 005 is produced in one single variant, in which all the components are arranged at their given physical locations inside the air handling unit.

The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

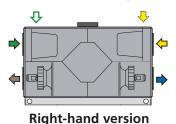
The air handling unit is supplied on a wooden pallet.

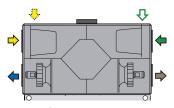
The set of support legs, for mounting the base beams, is available as an accessory.

Duct connection options

A: Specify right-hand or left-hand version when ordering.

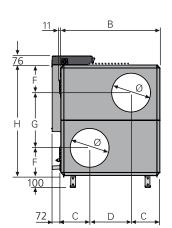
B: Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).

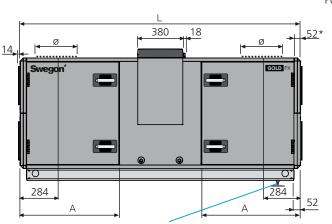


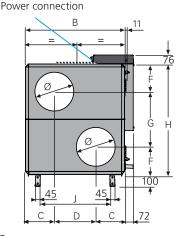


Left-hand version









If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

* The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

Size	А	В	С	D	F	G	Н	J	L	Ø	Weight, kg
005	822	825	240	345	230	460	920	579	2333	315	349-387

Clear Space for Inspection

A clear space of 1,000 mm must be provided in front of the unit and at least 200 mm must be provided above the junction hood.

Power connection

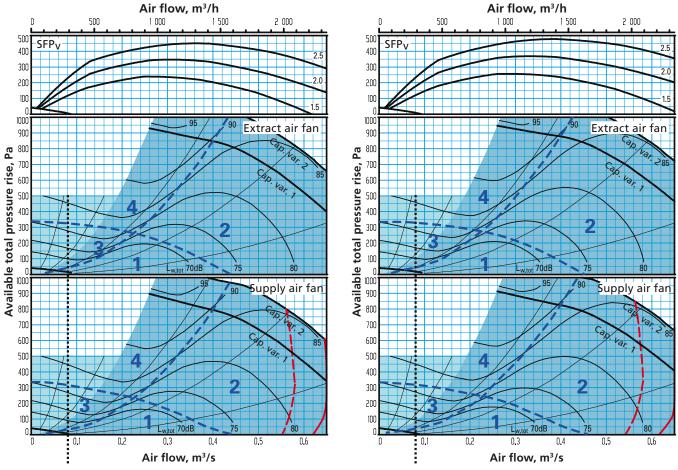
1-phase, 3-wire, 230 V -10/+15%, 50 Hz, 10 A (capacity variant 1) alt. 16 A (capacity variant 2) or 3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A

Rated data per fan

Motor shaft power: 0.8 kW alt. 1.15 kW, motor control system: 1 x 230 V, 50 Hz

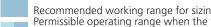


GOLD PX, counterflow heat exchanger, size 005, split version **MTE**



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2. The mean value for supply air and extract air must be within the limit line.



Recommended working range for sizing.

Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa). Limit line, Ecodesign, 2016

--- Limit line, Ecodesign, 2018

Min. and Max. Airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		n. airflow ow regulation)	Max. airflow				
	m³/h	m³/s	m³/h	m³/s			
005	288	0.08	2340	0.65			

Correction factors K_{OK}, dB

	Range	C	ctave	band	, No. /	mid-f	reque	ncy, H	z
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To outlet duct	1	-1	-6	-6	-8	-7	-7	-12	-15
	2	-1	-5	-8	-8	-7	-9	-13	-16
	3	-1	-2	-6	-15	-14	-16	-22	-25
	4	-2	-3	-5	-13	-13	-14	-20	-25
To inlet duct*	1	-8	-15	-16	-28	-35	-38	-40	-38
	2	-9	-16	-21	-24	-33	-36	-39	-39
	3	-6	-4	-14	-27	-35	-39	-44	-43
	4	-9	-11	-16	-28	-38	-41	-44	-44
To air handling	1	-12	-20	-29	-29	-40	-40	-46	-46
unit surroun-	2	-12	-19	-31	-29	-40	-42	-47	-47
dings**	3	-12	-16	-29	-36	-47	-49	-56	-56
	4	-13	-17	-28	-34	-46	-47	-54	-56

^{*} The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 005, split version

Delivery and transport within the site

The GOLD PX 005 can be supplied as one single unit, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 004-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

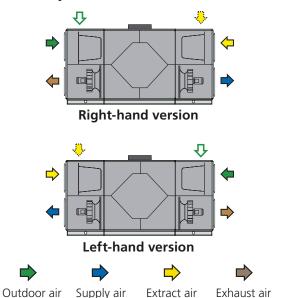
The air handling unit/unit sections is/are delivered on wooden beams.

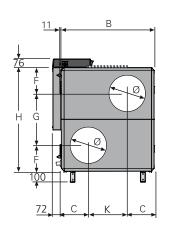
The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

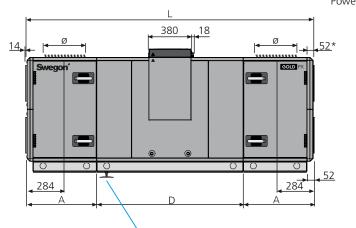
Duct connection options

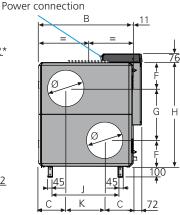
A: Specify right-hand or left-hand version when ordering.

B: Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).







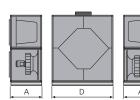


If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

* The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

Size	Α	В	С	D	F	G	Н	J	К	L	Ø	Weight, kg
005	617	825	240	1300	230	460	920	579	345	2534	315	438-490

Division into sections for transport



The unit can be divided into three sections at the building site.

Dimensions: See A and D in the table above.

Weight: A = 88-112 kg, D = 262-266 kg.

Clear space for inspection

A clear space of 1000 mm should be provided in front of the unit and at least 200 mm should be provided above the junction hood.



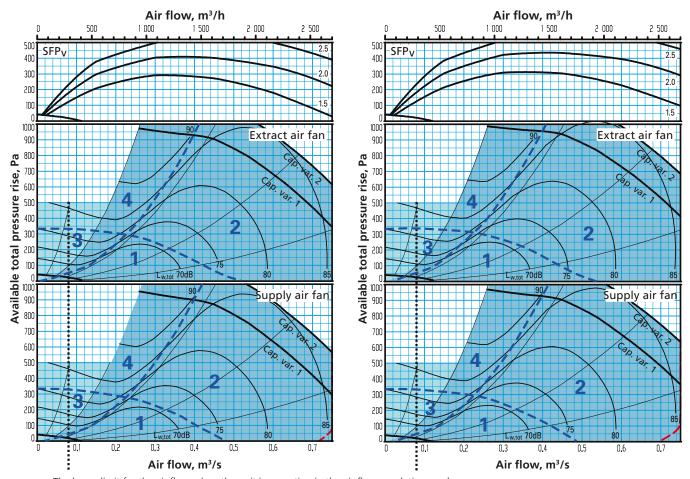
Power connection

1-phase, 3-wire, 230 V -10/+15%, 50 Hz, 10 A (capacity variant 1) or 16 A (capacity variant 2) or 3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A

Rated data per fan

Motor shaft power: 0.8 kW alt. 1.15 kW, motor control system: 1 x 230 V, 50 Hz

GOLD PX, counterflow heat exchanger, size 007, common casing **MTE**



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit line for Ecodesign 2018 is calculated with capacity variant 2. The mean value for supply air and extract air must be within the limit line. The air handling unit complies with requirements to Ecodesign 2016.

Recommended working range for sizing. Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Limit line, Ecodesign, 2018

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		i. airflow ow regulation)	Max	. airflow
	m³/h	m³/s	m³/h	m³/s
007	288 0.08		2700	0.75

Correction factors, K_{OK}, dB.

	Range	•	Octave	e band	l, no./	mid-fr	equer	ncy, H	2
Sound path			2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To the outlet	1	-1	-6	-6	-8	-7	-7	-12	-15
duct	2	-1	-5	-8	-8	-7	-9	-13	-16
	3	-1	-2	-6	-15	-14	-16	-22	-25
	4	-2	-3	-5	-13	-13	-14	-20	-25
To the inlet	1	-8	-15	-16	-28	-35	-38	-40	-38
duct*	2	-9	-16	-21	-24	-33	-36	-39	-39
	3	-6	-4	-14	-27	-35	-39	-44	-43
	4	-9	-11	-16	-28	-38	-41	-44	-44
To unit's	1	-12	-20	-29	-29	-40	-40	-46	-46
surroundings**	2	-12	-19	-31	-29	-40	-42	-47	-47
	3	-12	-16	-29	-36	-47	-49	-56	-56
	4	-13	-17	-28	-34	-46	-47	-54	-56

The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 007, common casing

Delivery and transport within the site

The GOLD PX 007 is produced in one single variant. All of its components are arranged at their given physical locations inside the air handling unit.

The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

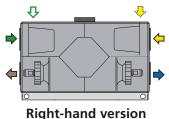
The air handling unit is supplied on a wooden pallet.

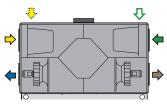
The set of support legs, for mounting the base beams, is available as an accessory.

Duct connection options

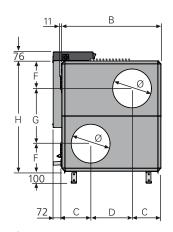
A: Specify right-hand or left-hand version when ordering.

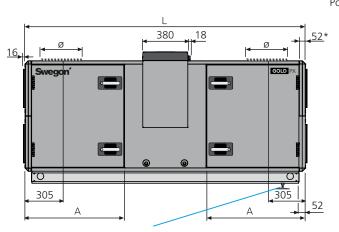
B: Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).

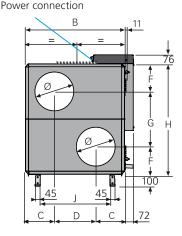












If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

Size	Α	В	С	D	F	G	н	J	L	Ø	Weight, kg
007	911,5	995	277,5	440	271	543	1085	749	2503	400	435-492

Clear space for inspection

A clear space of 1,000 mm should be provided in front of the unit and at least 200 mm should be provided above the junction hood.

Power connection

Capacity variant 1:

1-phase, 3-conductor, 230 V -10/+15%, 50 Hz, 10 A or 3-phase, 5-conductor, 400 V -10/+15%, 50 Hz, 10 A

Capacity variant 2:

1-phase, 3-conductor, 230 V -10/+15%, 50 Hz, 16 A or 3-phase, 5-conductor, 400 V -10/+15%, 50 Hz, 10 A

Rated data per fan

Capacity variant 1:

Motor shaft power: 0.8 kW,

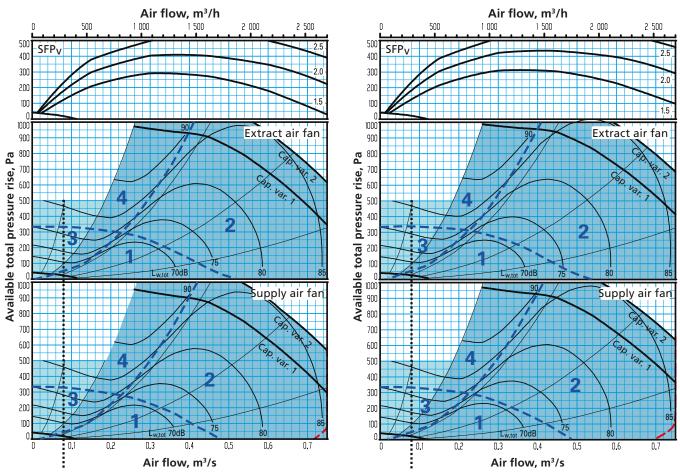
motor control system: 1 x 230 V, 50 Hz

Capacity variant 2: Motor shaft power: 1.15 kW,

motor control system: 1 x 230 V, 50 Hz



GOLD PX, counterflow heat exchanger, size 007, split version **MTE**



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit line for Ecodesign 2018 is calculated with capacity variant 2. The mean value for supply air and extract air must be within the limit line. The air handling unit complies with requirements to Ecodesign 2016.

Recommended working range for sizing.
Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Limit line, Ecodesign, 2018

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		i. airflow ow regulation)	Max	. airflow
	m³/h	m³/s	m³/h	m³/s
007	288 0.08		2700	0.75

Correction factors, K_{OK}, dB.

	Range	•	Octave	e band	l, no./	mid-fr	equer	ncy, H	2
Sound path			2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To the outlet	1	-1	-6	-6	-8	-7	-7	-12	-15
duct	2	-1	-5	-8	-8	-7	-9	-13	-16
	3	-1	-2	-6	-15	-14	-16	-22	-25
	4	-2	-3	-5	-13	-13	-14	-20	-25
To the inlet	1	-8	-15	-16	-28	-35	-38	-40	-38
duct*	2	-9	-16	-21	-24	-33	-36	-39	-39
	3	-6	-4	-14	-27	-35	-39	-44	-43
	4	-9	-11	-16	-28	-38	-41	-44	-44
To unit's	1	-12	-20	-29	-29	-40	-40	-46	-46
surroundings**	2	-12	-19	-31	-29	-40	-42	-47	-47
	3	-12	-16	-29	-36	-47	-49	-56	-56
	4	-13	-17	-28	-34	-46	-47	-54	-56

The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 007, split version

Delivery and transport within the site

The GOLD PX 007 can be supplied as one single unit, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 004-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

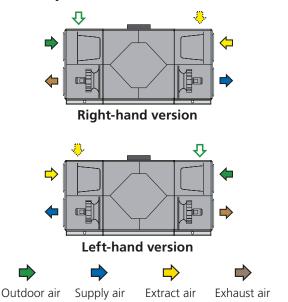
The air handling unit/unit sections is/are delivered on wooden beams.

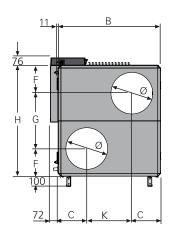
The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

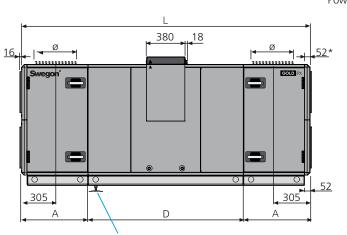
Duct connection options

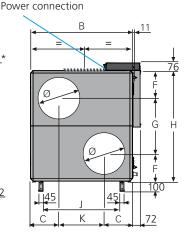
A: Specify right-hand or left-hand version when ordering.

B: Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).







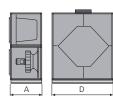


If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

* The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

Size	Α	В	С	D	F	G	Н	J	К	L	Ø	Weight, kg
007	647	995	277.5	1517	271	543	1085	749	440	2811	400	547-623

Division into sections for transport





The unit can be divided into three sections at the building site.

Dimensions: See A and D in the table above.

Weight: A = 103-138 kg, D = 341-347 kg.

Clear space for inspection

A clear space of 1000 mm should be provided in front of the unit and at least 200 mm should be provided above the junction hood.

Power connection

Capacity variant 1:

1-phase, 3-wire, 230 V -10/+15%, 50 Hz, 10 A or 3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A

Capacity variant 2:

1-phase, 3-wire, 230 V -10/+15%, 50 Hz, 16 A or 3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A

Rated data per fan

Capacity variant 1:

Motor shaft power: 0.8 kW,

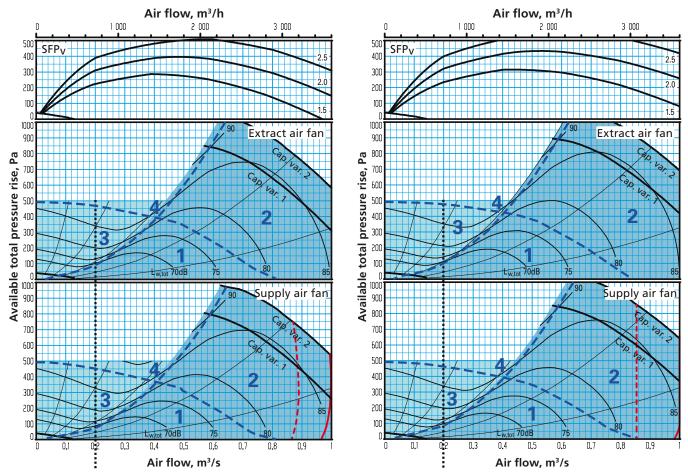
motor control system: 1 x 230 V, 50 Hz

Capacity variant 2:

Motor shaft power: 1.15 kW, motor control system: 1 x 230 V, 50 Hz



GOLD PX, counterflow heat exchanger, size 008, common casing **MTE**



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2. The mean value for supply air and extract air must be within the limit line.

Recommended working range for sizing.

Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa). Limit line, Ecodesign, 2016

--- Limit line, Ecodesign, 2018

Min. and Max. Airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max. airflow					
	m³/h	m³/s	m³/h	m³/s				
800	720	0.20	3600	1.00				

Correction factors K_{OK}, dB

	Range	C	ctave	band	, No. /	mid-f	reque	ncy, H	z
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To outlet duct	1	-1	-6	-6	-8	-7	-7	-12	-15
	2	-1	-5	-8	-8	-7	-9	-13	-16
	3	-1	-2	-6	-15	-14	-16	-22	-25
	4	-2	-3	-5	-13	-13	-14	-20	-25
To inlet duct*	1	-8	-15	-16	-28	-35	-38	-40	-38
	2	-9	-16	-21	-24	-33	-36	-39	-39
	3	-6	-4	-14	-27	-35	-39	-44	-43
	4	-9	-11	-16	-28	-38	-41	-44	-44
To air handling	1	-12	-20	-29	-29	-40	-40	-46	-46
unit surroun-	2	-12	-19	-31	-29	-40	-42	-47	-47
dings**	3	-12	-16	-29	-36	-47	-49	-56	-56
	4	-13	-17	-28	-34	-46	-47	-54	-56

^{*} The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 008, common casing

Delivery and transport within the site

The GOLD PX 008 is produced in one single variant. All of its components are arranged at their given physical locations inside the air handling unit.

The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

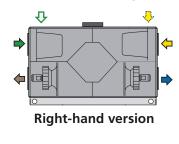
The air handling unit is supplied on a wooden pallet.

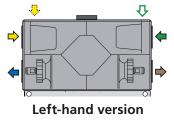
The set of support legs, for mounting the base beams, is available as an accessory.

Duct connection options

A: Specify right-hand or left-hand version when ordering.

B: Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).





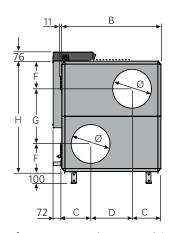


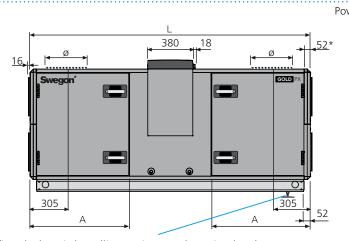


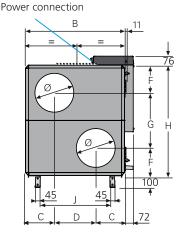




Outdoor air Supply air Extract air Exhaust air







If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

* The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

Size	Α	В	С	D	F	G	Н	J	L	Ø	Weight, kg
800	911,5	995	277,5	440	271	543	1085	749	2503	400	449-506

Clear Space for Inspection

A clear space of 1,000 mm must be provided in front of the unit and at least 200 mm must be provided above the junction hood.

Power connection

Capacity variant 1:

1-phase, 3-wire, 230 V -10/+15%, 50 Hz, 16 A or 3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A

Capacity variant 2:

3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A

Rated data per fan

Capacity variant 1:

Motor shaft power: 1.15 kW,

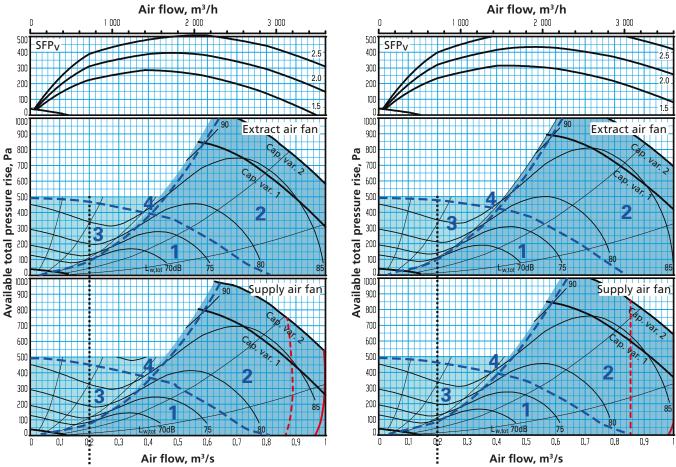
motor control system: 1 x 230 V, 50 Hz

Capacity variant 2: Motor shaft power: 1.6 kW,

motor control system: 3 x 400 V, 50 Hz



GOLD PX, counterflow heat exchanger, size 008, split version **MTE**



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2. The mean value for supply air and extract air must be within the limit line.

Recommended working range for sizing.

Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa). Limit line, Ecodesign, 2016

--- Limit line, Ecodesign, 2018

Min. and Max. Airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max. airflow					
	m³/h	m³/s	m³/h	m³/s				
800	720	0.20	3600	1.00				

Correction factors K_{OK}, dB

	Range	C	ctave	band	, No. /	mid-f	reque	ncy, H	z
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To outlet duct	1	-1	-6	-6	-8	-7	-7	-12	-15
	2	-1	-5	-8	-8	-7	-9	-13	-16
	3	-1	-2	-6	-15	-14	-16	-22	-25
	4	-2	-3	-5	-13	-13	-14	-20	-25
To inlet duct*	1	-8	-15	-16	-28	-35	-38	-40	-38
	2	-9	-16	-21	-24	-33	-36	-39	-39
	3	-6	-4	-14	-27	-35	-39	-44	-43
	4	-9	-11	-16	-28	-38	-41	-44	-44
To air handling	1	-12	-20	-29	-29	-40	-40	-46	-46
unit surroun-	2	-12	-19	-31	-29	-40	-42	-47	-47
dings**	3	-12	-16	-29	-36	-47	-49	-56	-56
	4	-13	-17	-28	-34	-46	-47	-54	-56

^{*} The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 008, split version

Delivery and transport within the site

The GOLD PX 008 can be supplied as one single unit, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 004-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

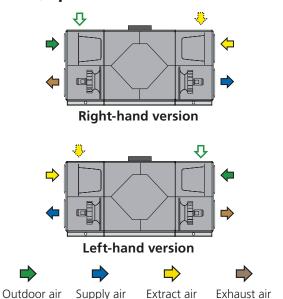
The air handling unit/unit sections is/are delivered on wooden beams.

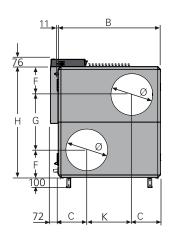
The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

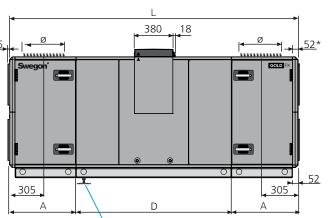
Duct connection options

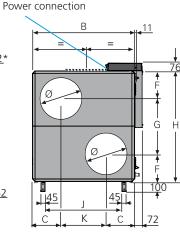
A: Specify right-hand or left-hand version when ordering.

B: Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).







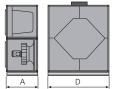


If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

* The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

Size	Α	В	С	D	F	G	Н	J	К	L	Ø	Weight, kg
800	647	995	277.5	1517	271	543	1085	749	440	2811	400	561-631

Division into sections for transport



The unit can be divided into three sections at the building site.

Dimensions: See A and D in the table above.

Weight: A = 110-142 kg, D = 341-347 kg.

Clear space for inspection

A clear space of 1000 mm should be provided in front of the unit and at least 200 mm should be provided above the junction hood.



Power connection

Capacity variant 1:

1-phase, 3-wire, 230 V -10/+15%, 50 Hz, 16 A *or* 3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A

Capacity variant 2:

3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A

Rated data per fan

Capacity variant 1:

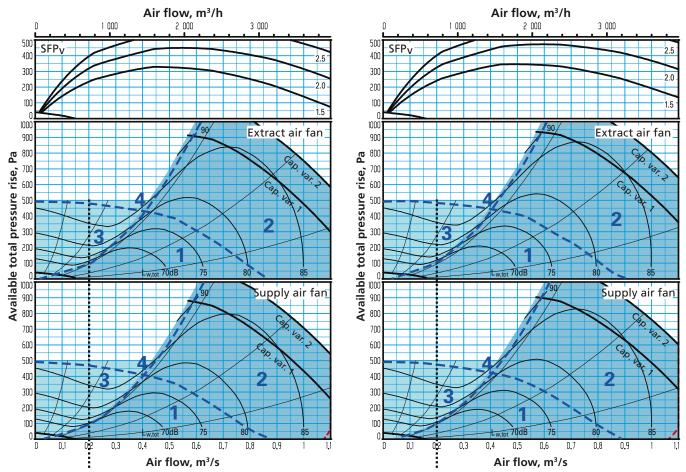
Motor shaft power: 1.15 kW,

motor control system: 1 x 230 V, 50 Hz

Capacity variant 2: Motor shaft power: 1.6 kW,

motor control system: 3 x 400 V, 50 Hz

GOLD PX, counterflow heat exchanger, size 011 **MTE MPE**



The lower limit for the air flow when the unit is operating in the air flow regulation mode. The limit line for Ecodesign 2018 is calculated with capacity variant 2. The mean value for supply air and extract air must be within the limit line. The air handling unit complies with requirements to Ecodesign 2016.

Recommended working range for sizing. Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Limit line, Ecodesign, 2018

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		n. flow ow regulation)	Max	. airflow
	m³/h	m³/s	m³/h	m³/s
011	720	0.20	3960	1.10

Correction factors K_{OK} , dB

	Range	C	Octave	band	, No. /	mid-f	reque	ncy, H	z
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To outlet duct	1	-1	-6	-6	-8	-7	-7	-12	-15
	2	-1	-5	-8	-8	-7	-9	-13	-16
	3	-1	-2	-6	-15	-14	-16	-22	-25
	4	-2	-3	-5	-13	-13	-14	-20	-25
To inlet duct*	1	-8	-15	-16	-28	-35	-38	-40	-38
	2	-9	-16	-21	-24	-33	-36	-39	-39
	3	-6	-4	-14	-27	-35	-39	-44	-43
	4	-9	-11	-16	-28	-38	-41	-44	-44
To air handling	1	-12	-20	-29	-29	-40	-40	-46	-46
unit surroun-	2	-12	-19	-31	-29	-40	-42	-47	-47
dings**	3	-12	-16	-29	-36	-47	-49	-56	-56
	4	-13	-17	-28	-34	-46	-47	-54	-56

The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 011

Delivery and transport within the site

The GOLD PX 011 can be supplied as one single unit, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

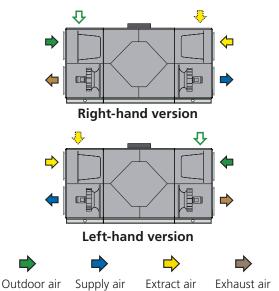
The air handling unit/unit sections is/are delivered on wooden beams.

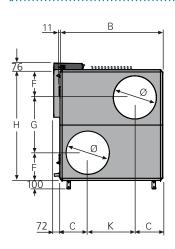
The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

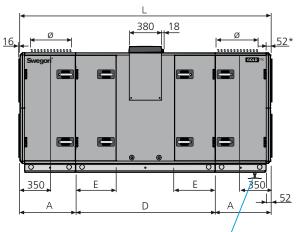
Duct connection options

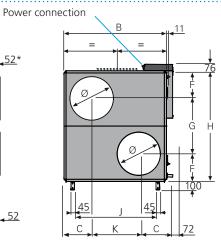
A: Specify right-hand or left-hand version when ordering.

B: Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).







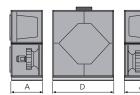


If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

* The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

Size	А	В	С	D	Е	F	G	Н	J	К	L	Ø	Weight, kg
011	647	1199	324	1631	471	324	647	1295	953	551	2925	500	714-804

Division into sections for transport



The unit can be divided into three sections at the building site.

Dimensions: See A and D in the table above.

Weight: A = 135-175 kg, D = 444-454 kg.

Clear space for inspection

A clear space of 900 mm should be provided in front of the unit and at least 200 mm should be provided above the junction hood.

Power connection

Capacity variant 1:

1-phase, 3-conductor, 230 V -10/+15%, 50 Hz, 16 A *or* 3-phase, 5-conductor, 400 V -10/+15%, 50 Hz, 10 A

Capacity variant 2:

3-phase, 5-conductor, 400 V -10/+15%, 50 Hz, 10 A

Rated data per fan

Capacity variant 1:

Motor shaft power: 1.15 kW,

motor control system: 1 x 230 V, 50 Hz

Capacity variant 2: Motor shaft power: 1.6 kW,

motor control system: 3 x 400 V, 50 Hz



GOLD PX, counterflow heat exchanger, size 012 **MTE**

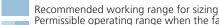
Air flow, m3/h Air flow, m3/h 4 000 5 000 5 000 SFPv SFPv 400 400 300 300 200 200 100 100 1000 1000 Extract air fan Extract air fan 900 900 **&** 800 **&** 800 pressure rise, F 700 700 Available total pressure rise, 600 500 400 300 200 Available total Supply air far 👊 Supply air far 900 800 700 700 600 600 500 500 400 400 300 300 200

MPE

The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2. The mean value for supply air and extract air must be within the limit line.

200



Recommended working range for sizing.

Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa). Limit line, Ecodesign, 2016

--- Limit line, Ecodesign, 2018

Min. and Max. Airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Air flow, m3/s

Size		. airflow w regulation)	Max. airflow				
	m³/h	m³/s	m³/h	m³/s			
012	720	0.20	5040	1.40			

Correction factors K_{OK}, dB

	Range	C	ctave	band	, No. /	mid-f	reque	ncy, H	z
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To outlet duct	1	-1	-6	-6	-8	-7	-7	-12	-15
	2	-1	-5	-8	-8	-7	-9	-13	-16
	3	-1	-2	-6	-15	-14	-16	-22	-25
To inlet duct*	1	-8	-15	-16	-28	-35	-38	-40	-38
	2	-9	-16	-21	-24	-33	-36	-39	-39
	3	-6	-4	-14	-27	-35	-39	-44	-43
To air handling	1	-12	-20	-29	-29	-40	-40	-46	-46
unit surroun-	2	-12	-19	-31	-29	-40	-42	-47	-47
dings**	3	-12	-16	-29	-36	-47	-49	-56	-56

0.8

Air flow, m3/s

^{*} The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 012

Delivery and transport within the site

The GOLD PX 012 can be supplied as one single unit, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/ Delivery Configuration RX/PX/CX, sizes 011-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

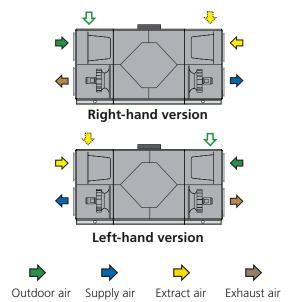
The air handling unit/unit sections is/are delivered on wooden beams.

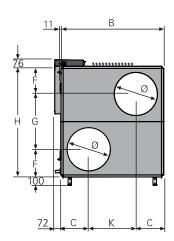
The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

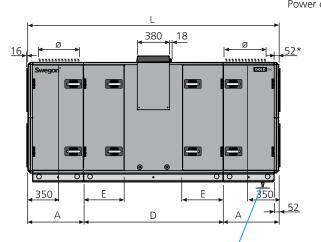
Duct connection options

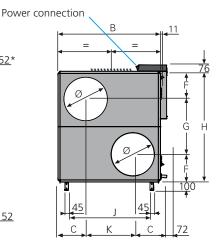
A: Specify right-hand or left-hand version when ordering.

B: Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).









If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

* The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

Size	Α	В	С	D	Е	F	G	н	J	К	L	ø	Weight, kg
012	647	1199	324	1631	471	324	647	1295	953	551	2925	500	736-832

Division into sections for transport







The unit can be divided into three sections at the building

Dimensions: See A and D in

the table above.

Weight: A = 146-189 kg, D = 444-454 kg.

the junction hood.

Power connection

3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A

A clear space of 900 mm should be provided in front of

the unit and at least 200 mm should be provided above

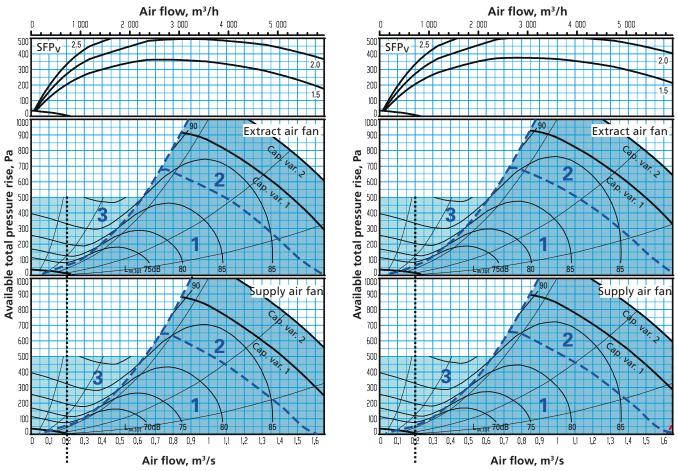
Rated data per fan

Motor shaft power: 1.6 kW alt. 2.4 kW, motor control system: 3 x 400 V, 50 Hz

Clear space for inspection



GOLD PX, counterflow heat exchanger, size 014 **MTE MPE**



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit line for Ecodesign 2018 is calculated with capacity variant 2. The mean value for supply air and extract air must be within the limit line. The air handling unit complies with requirements to Ecodesign 2016.

Recommended working range for sizing.

Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa). Limit line, Ecodesign, 2018

Min. and Max. Airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max	. airflow
	m³/h	m³/s	m³/h	m³/s
014	720	0.20	5940	1.65

Correction factors K_{OK}, dB

	Range	C	ctave	band	, No. /	mid-f	reque	ncy, H	z
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To outlet duct	1	-1	-6	-6	-8	-7	-7	-12	-15
	2	-1	-5	-8	-8	-7	-9	-13	-16
	3	-1	-2	-6	-15	-14	-16	-22	-25
To inlet duct*	1	-8	-15	-16	-28	-35	-38	-40	-38
	2	-9	-16	-21	-24	-33	-36	-39	-39
	3	-6	-4	-14	-27	-35	-39	-44	-43
To air handling	1	-12	-20	-29	-29	-40	-40	-46	-46
unit surroun-	2	-12	-19	-31	-29	-40	-42	-47	-47
dings**	3	-12	-16	-29	-36	-47	-49	-56	-56

^{*} The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 014

Delivery and transport within the site

The GOLD PX 014 can be supplied as one single unit, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080.

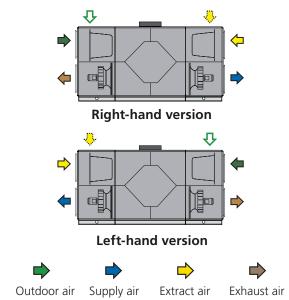
The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

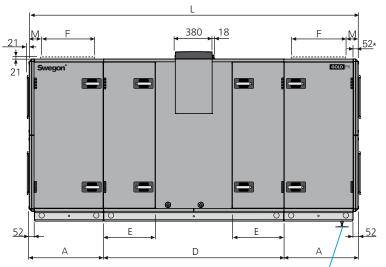
The air handling unit/unit sections is/are delivered on wooden beams.

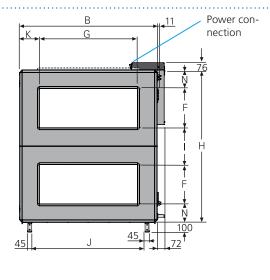
The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

Duct connection options

A: Specify right-hand or left-hand version when ordering. **B:** Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).







* The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

Size	А	В	D	E	F	G	Н	I	J	К	L	М	N	Weight, kg
014	757,5	1400	1836	528	400	1000	1551	375	1154	200	3351	205	188	929-1049

Division into sections for transport







The unit can be divided into three sections at the building site.

Dimensions: See A and D in the table above.

Weight: A = 190-244 kg, D = 549-561 kg.

Clear Space for Inspection

A clear space of 900 mm must be provided in front of the unit and at least 200 mm must be provided above the junction hood.

Power connection

3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A

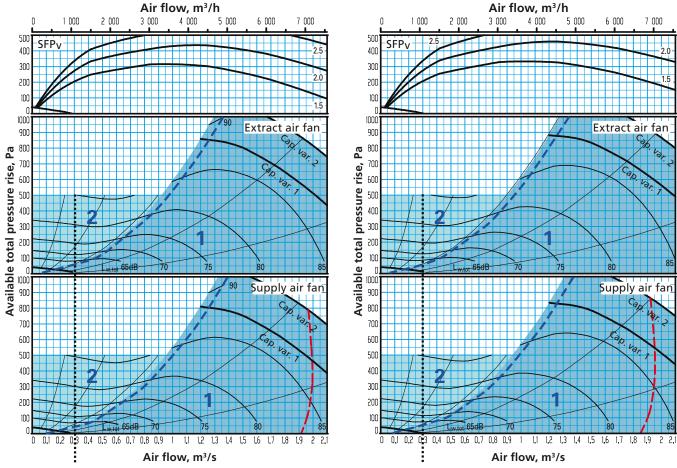
Rated data per fan

Motor shaft power: 1.6 kW alt. 2.4 kW, motor control system: 3 x 400 V, 50 Hz



GOLD PX, counterflow heat exchanger, size 020

MTE MPE



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign 2018 are calculated with capacity variant 2. The mean value for supply air and extract air must be within the limit line. The air handling unit complies with requirements to Ecodesign 2016.

Recommended working range for sizing.

Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

--- Limit line, Ecodesign, 2018

Min. and Max. Airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max	. airflow
	m³/h	m³/s	m³/h	m³/s
020	1080	0.30	7560	2.10

Correction factors KOK, dB

	Range	C	ctave	band	, No. /	mid-f	reque	ncy, H	z
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To outlet duct	1	-4	-9	-7	-5	-8	-9	-11	-11
	2	2	-4	-7	-7	-10	-12	-16	-17
To inlet duct*	1	-11	-16	-14	-27	-33	-37	-38	-34
	2	-6	-9	-14	-28	-35	-39	-43	-39
To air handling	1	-15	-23	-30	-26	-41	-42	-45	-42
unit surroun- dings**	2	-9	-18	-30	-28	-43	-45	-50	-48

^{*} The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 020

Delivery and transport within the site

The GOLD PX 020 can be supplied as two units, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080

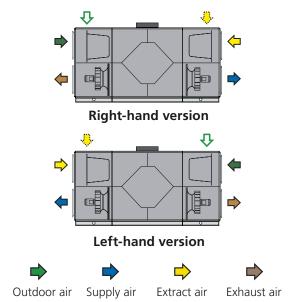
The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

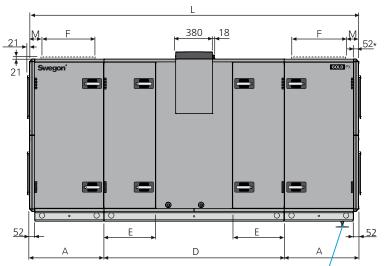
The air handling unit/unit sections is/are delivered on wooden beams.

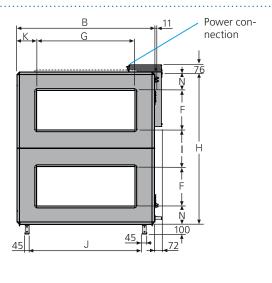
The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

Duct connection options

A: Specify right-hand or left-hand version when ordering. **B:** Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).







If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

Size	Α	В	D	E	F	G	н	I	J	К	L	М	N	Weight, kg
020	757,5	1400	1836	528	400	1000	1551	375	1154	200	3351	205	188	949-1089

Division into sections for transport







The unit can be divided into three sections at the building

Dimensions: See A and D in the table above.

Weight: A = 200-264 kg,

D = 549-561 kg.

Clear space for inspection

A clear space of 900 mm should be provided in front of the unit and at least 200 mm should be provided above the junction hood.

Power connection

3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 10 A (capacity variant 1) alt. 16 A (capacity variant 2)

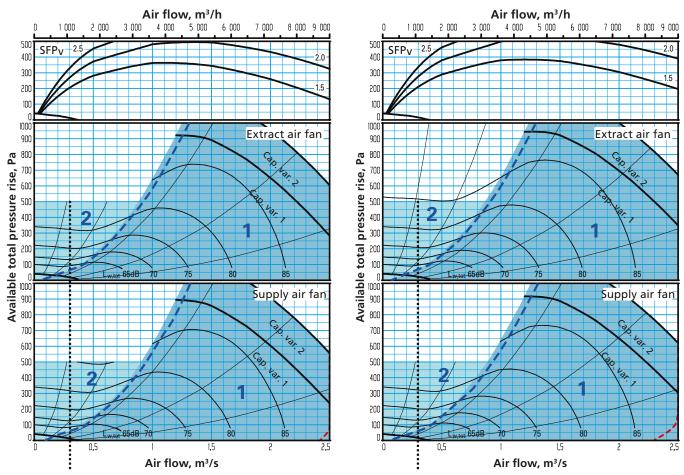
Rated data per fan

Motor shaft power: 2.4 kW alt. 3.4 kW, motor control system: 3 x 400 V, 50 Hz



^{*} The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

GOLD PX, counterflow heat exchanger, size 025 **MTE MPE**



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign 2018 are calculated with capacity variant 2. The mean value for supply air and extract air must be within the limit line. The air handling unit complies with requirements to Ecodesign 2016.

Recommended working range for sizing.

Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Limit line, Ecodesign, 2018

Min. and Max. Airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		airflow w regulation)	Мах	. airflow	
	m³/h	m³/s	m³/h	m³/s	
025	1080	0.30	9000	2.50	

Correction factors KOK, dB

	Range	C	ctave	band	, No. /	mid-f	reque	ncy, H	z
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To outlet duct	1	-4	-9	-7	-5	-8	-9	-11	-11
	2	2	-4	-7	-7	-10	-12	-16	-17
To inlet duct*	1	-11	-16	-14	-27	-33	-37	-38	-34
	2	-6	-9	-14	-28	-35	-39	-43	-39
To air handling	1	-15	-23	-30	-26	-41	-42	-45	-42
unit surroun- dings**	2	-9	-18	-30	-28	-43	-45	-50	-48

The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 025

Delivery and transport within the site

The GOLD PX 025 can be supplied as two units, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080

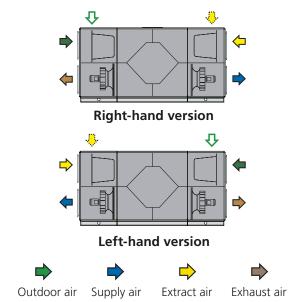
The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

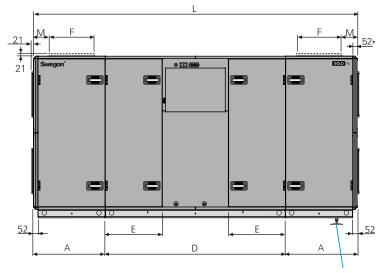
The air handling unit/unit sections is/are delivered on wooden beams.

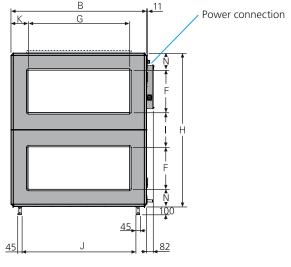
The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

Duct connection options

A: Specify right-hand or left-hand version when ordering. **B:** Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).







If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

Size	А	В	D	Е	F	G	Н	I	J	К	L	М	N	Weight, kg
025	847,5	1600	2130	675	500	1200	1811	405	1354	200	3825	200	203	1235-1427

Division into sections for transport







The unit can be divided into three sections at the building

Dimensions: See A and D in the table above.

Weight: A = 249-333 kg, D = 737-761 kg.

Clear space for inspection

A clear space of 900 mm should be provided in front of the unit.

Power connection

3-phase, 5-wire cable, 400 V -10/+15%, 50 Hz, 10 A (capacity variant 1) alt. 16 A (capacity variant 2)

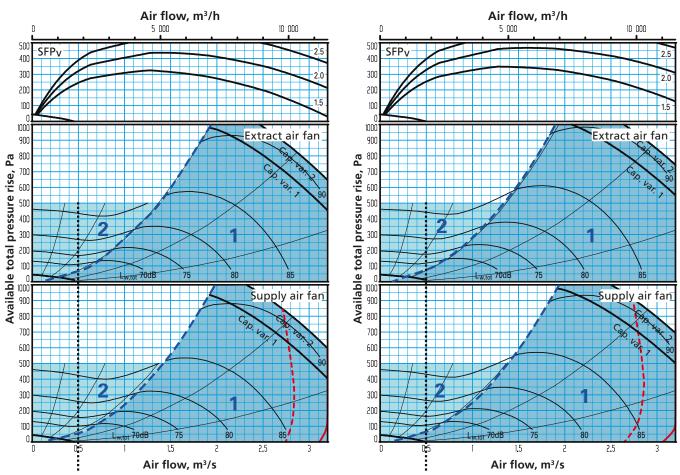
Rated data per fan

Motor shaft power: 2.4 kW alt. 3.4 kW, motor control system: 3 x 400 V, 50 Hz



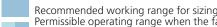
^{*} The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

GOLD PX, counterflow heat exchanger, size 030 **MTE MPE**



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2. The mean value for supply air and extract air must be within the limit line.



Recommended working range for sizing.

Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa). Limit line, Ecodesign, 2016

--- Limit line, Ecodesign, 2018

Min. and Max. Airflows

The flows specified refer to those that can be preset in the hand-held micro terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max	. airflow
	m³/h	m³/s	m³/h	m³/s
030	1800	0.50	11520	3.20

Correction factors K_{OK}, dB

	Range	C	Octave band, No. / mid-frequency, Hz										
Sound path	in the	1	2	3	4	5	6	7	8				
	diagram	63	125	250	500	1000	2000	4000	8000				
To outlet duct	1	-4	-9	-7	-5	-8	-9	-11	-11				
	2	2	-4	-7	-7	-10	-12	-16	-17				
To inlet duct*	1	-11	-16	-14	-27	-33	-37	-38	-34				
	2	-6	-9	-14	-28	-35	-39	-43	-39				
To air handling	1	-15	-23	-30	-26	-41	-42	-45	-42				
unit surroun- dings**	2	-9	-18	-30	-28	-43	-45	-50	-48				

The integral attenuation of filters and counterflow heat exchanger has been taken into account. ** Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 030

Delivery and transport within the site

The GOLD PX 030 can be supplied as two units, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080.

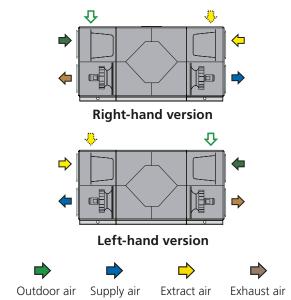
The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

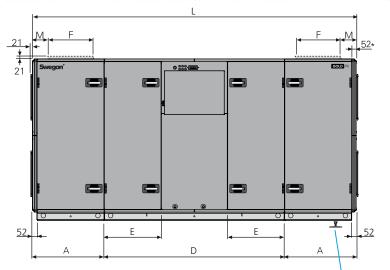
The air handling unit/unit sections is/are delivered on wooden beams.

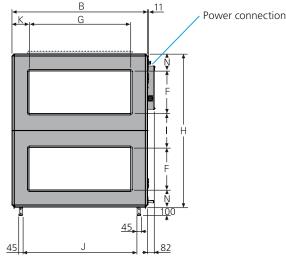
The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

Duct connection options

A: Specify right-hand or left-hand version when ordering. **B:** Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).







If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

Size	А	В	D	E	F	G	Н	ı	J	К	L	М	N	Weight, kg
030	847,5	1600	2130	675	500	1200	1811	405	1354	200	3825	200	203	1287-1451

Division into sections for transport







The unit can be divided into three sections at the building site.

Dimensions: See A and D in the table above.

Weight: A = 275-345 kg, D = 737-761 kg.

Clear space for inspection

A clear space of 900 mm should be provided in front of the unit.

Power connection

3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 16 A (capacity variant 1) alt. 20 A (capacity variant 2)

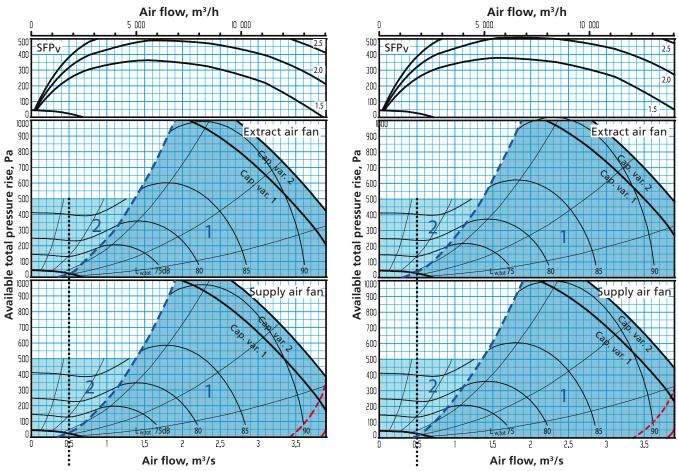
Rated data per fan

Motor shaft power: 4.0 kW alt. 5.0 kW, motor control system: 3 x 400 V, 50 Hz



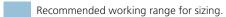
^{*} The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

GOLD PX, counterflow heat exchanger, size 035 MTE



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2 and full face end connection panels (accessories). The mean value for supply air and extract air must be within the limit line. Other values in diagrams are calculated for air handling units with standard end connection panels.



Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Limit line, Ecodesign, 2016

--- Limit line, Ecodesign, 2018

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max	. airflow
	m³/h	m³/s	m³/h	m³/s
035	1800	0,50	14040	3,90

Correction factors, KOK, dB

	Range	•	Octave	e band	l, no./	mid-fr	equer	ncy, Hz	2
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To the outlet	1	-4	-9	-7	-5	-8	-9	-11	-11
duct	2	2	-4	-7	-7	-10	-12	-16	-17
To the inlet	1	-10	-10	-8	-21	-28	-30	-35	-32
duct*	2	-5	-3	-8	-22	-30	-32	-40	-37
To air handling	1	-15	-23	-30	-26	-41	-42	-45	-42
unit surround- ings**	2	-9	-18	-30	-28	-43	-45	-50	-48

 $^{^{\}star}$ $\,$ The integral attenuation of filters and coil heat exchangers has been taken into account.

^{**} Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 035

Delivery and transport within the site

The GOLD PX 035 can be supplied as two units, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

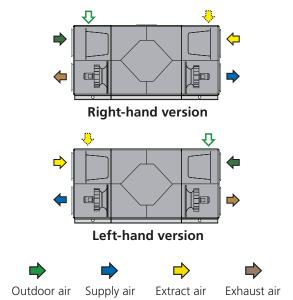
The air handling unit/unit sections is/are delivered on wooden beams.

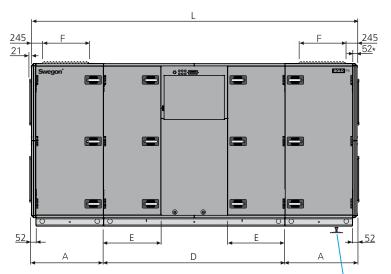
The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

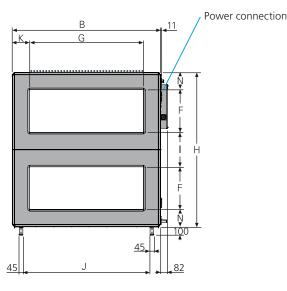
Duct connection options

A: Specify right-hand or left-hand version when ordering.

B: Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).







If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

Size	Α	В	D	E	F	G	Н	I	J	К	L	N	Weight, kg
035	1038.5	1990	2400	806	600	1400	2159	479	1744	295	4477	240	1792-2038

Division into sections for transport







The unit can be divided into three sections at the building site.

Dimensions: See A and D in the table above.

Weight: A = 377-482 kg, D = 1038-1074 kg.

Clear space for inspection

A clear space of 1,000 mm should be provided in front of the unit.

Power connection

3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 16 A (capacity variant 1) alt. 20 A (capacity variant 2)

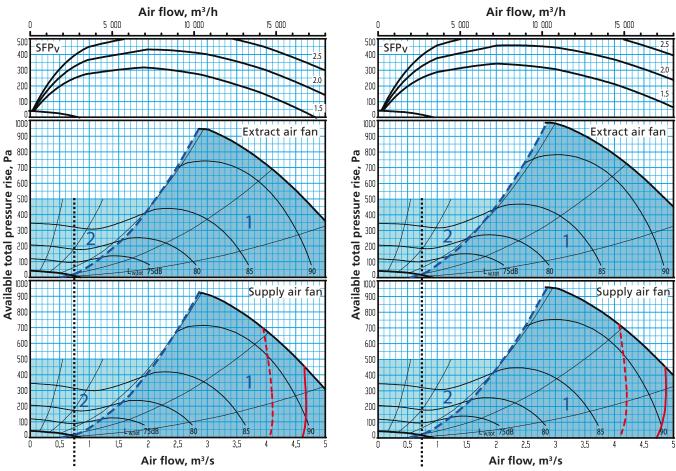
Rated data per fan

Motor shaft power: 4.0 kW alt. 5.0 kW, motor control system, 3 x 400 V, 50 Hz



^{*} The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

GOLD PX, counterflow heat exchanger, size 040 MTE MPE



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2 and full face end connection panels (accessories). The mean value for supply air and extract air must be within the limit line. Other values in diagrams are calculated for air handling units with standard end connection panels.



Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Limit line, Ecodesign, 2016Limit line, Ecodesign, 2018

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max. ai	rflow
	m³/h	m³/s	m³/h	m³/s
040	2700	0,75	18000	5,00

Correction factors, KOK, dB

	Range	Octave band, no./mid-frequency, Hz										
Sound path	in the	1	2	3	4	5	6	7	8			
	diagram	63	125	250	500	1000	2000	4000	8000			
To the outlet	1	-4	-9	-7	-5	-8	-9	-11	-11			
duct	2	2	-4	-7	-7	-10	-12	-16	-17			
To the inlet	1	-10	-10	-8	-21	-28	-30	-35	-32			
duct*	2	-5	-3	-8	-22	-30	-32	-40	-37			
To air handling	1	-15	-23	-30	-26	-41	-42	-45	-42			
unit surround- ings**	2	-9	-18	-30	-28	-43	-45	-50	-48			

 $^{^{\}star}$ $\,$ The integral attenuation of filters and coil heat exchangers has been taken into account.

^{**} Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD PX, counterflow heat exchanger, size 040

Delivery and transport within the site

The GOLD PX 040 can be supplied as two units, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

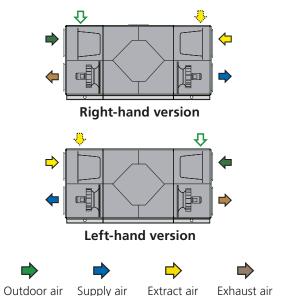
The air handling unit/unit sections is/are delivered on wooden beams.

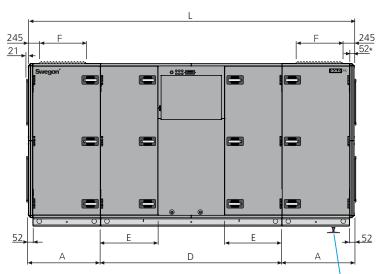
The electrical cabinet and the drain pipe on the front of the air handling unit can be removed, if required, for transporting the unit within the building site.

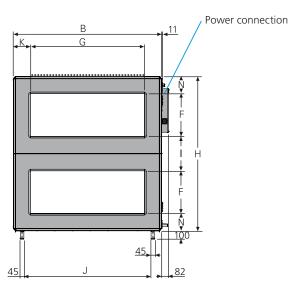
Duct connection options

A: Specify right-hand or left-hand version when ordering.

B: Specify whether the unit shall have an air intake from above for outdoor air and/or extract air when placing orders (does not apply to outdoor units).







If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose.

Size	Α	В	D	E	F	G	Н	I	J	К	L	N	Weight, kg
040	1038.5	1990	2400	806	600	1400	2159	479	1744	295	4477	240	1818-2064

Division into sections for transport







The unit can be divided into three sections at the building site

Dimensions: See A and D in the table above.

Weight: A = 390-495 kg,

D = 1038-1074 kg.

Clear space for inspection

A clear space of 1,000 mm should be provided in front of the unit.

Power connection

3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 25 A

Rated data per fan

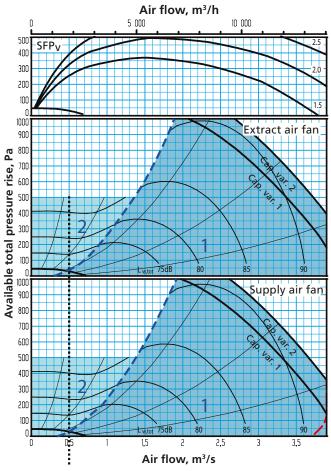
Motor shaft power: 6.5 kW,

motor control system, 3 x 400 V, 50 Hz



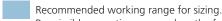
^{*} The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

GOLD CX, coil heat exchangers, size 035



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit line for Ecodesign 2018 is calculated with capacity variant 2 and full face end connection panels (accessories). The mean value for supply air and extract air must be within the limit line. The air handling unit complies with requirements to Ecodesign 2016. Other values in diagrams are calculated for air handling units with standard end connection panels.



Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Limit line, Ecodesign, 2018

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max. airflow				
	m³/h	m³/s	m³/h	m³/s			
035	1800	0,50	14040	3,90			

Correction factors, K_{OK}, dB

	Range	Octave band, no./mid-frequency, Hz									
Sound path	in the	1	2	3	4	5	6	7	8		
	diagram	63	125	250	500	1000	2000	4000	8000		
To the outlet	1	-4	-9	-7	-5	-8	-9	-11	-11		
duct	2	2	-4	-7	-7	-10	-12	-16	-17		
To the inlet	1	-10	-10	-8	-21	-28	-30	-35	-32		
duct*	2	-5	-3	-8	-22	-30	-32	-40	-37		
To air handling	1	-15	-23	-30	-26	-41	-42	-45	-42		
unit surround- ings**	2	-9	-18	-30	-28	-43	-45	-50	-48		

 $^{\ ^{\}star}$ The integral attenuation of filters and coil heat exchangers has been taken into account.

^{**} Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD CX, coil heat exchangers, size 035

Delivery and transport within the site

The GOLD CX 035 is supplied in three units, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

The air handling unit/unit sections is/are delivered on wooden beams.

The coil heat exchanger system is filled with liquid from the factory.

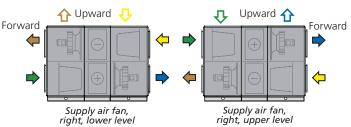
Duct connection options

A: Specify right-hand or left-hand version when ordering. If the air handling unit is supplied with all the end connection panels, the version can be changed at the building site using the hand-held terminal.

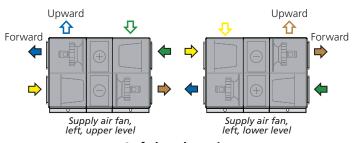
B: The arrangement of the functional sections can be vertically reversed. To be specified when placing an order, see the illustration to the right.

C: Specify upper fan outlet for upward air discharge when placing orders (not for outdoor units).

D: Specify whether the unit shall have an air intake from above for outdoor air or extract air when placing orders (Does not apply to units installed outdoors).

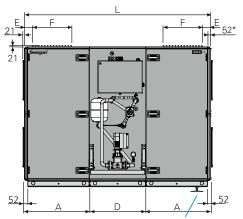


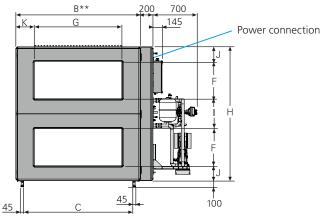
Right-hand version











If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose. Applies to right-hand version with the supply air fan to the upper right and to left-hand version with the supply air fan to the upper left.

* The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

** Width of centre section's casing = B + 200 mm.

Size	Α	В	С	D	E	F	G	Н	I	J	К	L	Weight, kg
035	1038.5	1990	1744	900	245	600	1400	2159	479	240	295	2977	1934-2144

Division into sections for transport







The unit can be divided into three sections at the building

Dimensions: See A and D in the table above.

Maiabt A 277

Weight: A = 377-482 kg, D = 1,180 kg.

Clear space for inspection

A clear space of 1,000 mm should be provided in front of the unit.

Power connection

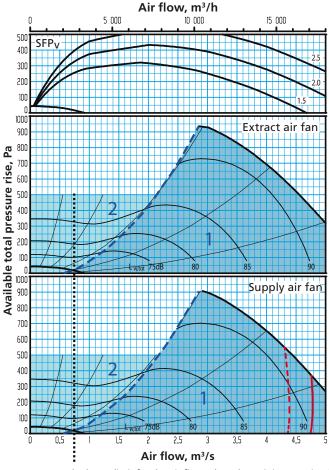
3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 20 A (capacity variant 1) alt. 25 A (capacity variant 2)

Rated data per fan

Motor shaft power: 4.0 kW alt. 5.0 kW, motor control system, 3 x 400 V, 50 Hz

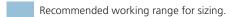


GOLD CX, coil heat exchangers, size 040



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2 and full face end connection panels (accessories). The mean value for supply air and extract air must be within the limit line. Other values in diagrams are calculated for air handling units with standard end connection panels.



Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa). Limit line, Ecodesign, 2016

---- Limit line, Ecodesign, 2018

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max. ai	rflow
	m³/h	m³/s	m³/h	m³/s
040	2700	0,75	18000	5,00

Correction factors, K_{OK}, dB

	Range	(Octave	e band	l, no./	mid-fr	equer	ncy, H	Z
Sound path	in the	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To the outlet	1	-4	-9	-7	-5	-8	-9	-11	-11
duct	2	2	-4	-7	-7	-10	-12	-16	-17
To the inlet	1	-10	-10	-8	-21	-28	-30	-35	-32
duct*	2	-5	-3	-8	-22	-30	-32	-40	-37
To air handling	1	-15	-23	-30	-26	-41	-42	-45	-42
unit surround- ings**	2	-9	-18	-30	-28	-43	-45	-50	-48

 $^{\ ^{\}star}$ The integral attenuation of filters and coil heat exchangers has been taken into account.

^{**} Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD CX, coil heat exchangers, size 040

Delivery and transport within the site

The GOLD CX 040 is supplied in three units, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

The air handling unit/unit sections is/are delivered on wooden beams.

The coil heat exchanger system is filled with liquid from the factory.

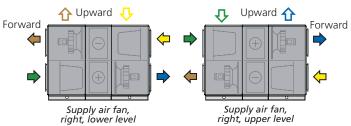
Duct connection options

A: Specify right-hand or left-hand version when ordering. If the air handling unit is supplied with all the end connection panels, the version can be changed at the building site using the hand-held terminal.

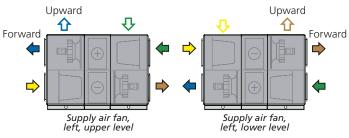
B: The arrangement of the functional sections can be vertically reversed. To be specified when placing an order, see the illustration to the right.

C: Specify upper fan outlet for upward air discharge when placing orders (not for outdoor units).

D: Specify whether the unit shall have an air intake from above for outdoor air or extract air when placing orders (Does not apply to units installed outdoors).

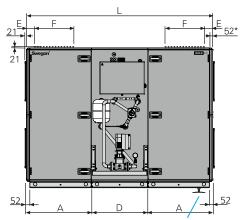


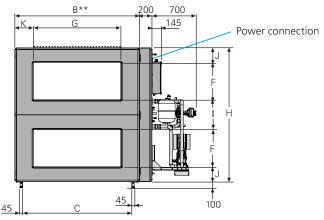
Right-hand version



Left-hand version







If a water trap (accessory) is fitted, the air handling unit must be raised at least 50 mm to provide space for the water trap. Support feet (accessories) can be used for this purpose. Applies to right-hand version with the supply air fan to the upper right and to left-hand version with the supply air fan to the upper left.

* The air handling unit is supplied without end connection panel if a duct accessory housed in an insulated casing will be connected. The AHU can also be supplied with full face end connection panel (accessory).

** Width of centre section's casing = B + 200 mm.

Size	А	В	С	D	E	F	G	Н	I	J	К	L	Weight, kg
040	1038.5	1990	1744	900	245	600	1400	2159	479	240	295	2977	1960-2170

Division into sections for transport







The unit can be divided into three sections at the building site.

Dimensions: See A and D in the table above.

Weight: A = 390-495 kg,

D = 1,180 kg.

Clear space for inspection

A clear space of 1,000 mm should be provided in front of the unit.

Power connection

3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 32 A

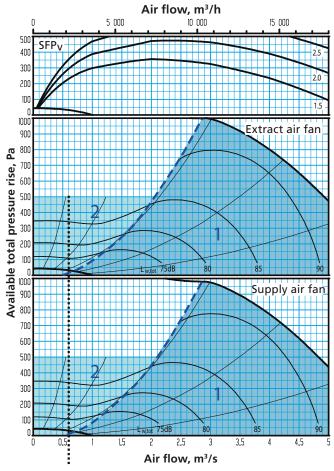
Rated data per fan

Motor shaft power: 6.5 kW,

motor control system: 3 x 400 V, 50 Hz

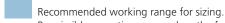


GOLD CX, coil heat exchangers, size 050



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The air handling units, with capacity variant 2 and full face end connection panels, comply with requirements to Ecodesign 2016/2018. Other values in diagrams are calculated for air handling units with standard end connection panels.



Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max	Max. airflow			
	m³/h	m³/s	m³/h	m³/s			
050	2160	0.6	18000	5,00			

	Range	(Octave	band	l, no./	mid-fr	equer	ncy, Hz	2
Sound path	in	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To the outlet	1	-4	-9	-7	-5	-8	-9	-11	-11
duct	2	2	-4	-7	-7	-10	-12	-16	-17
To the inlet	1	-10	-10	-8	-21	-28	-30	-35	-32
duct*	2	-5	-3	-8	-22	-30	-32	-40	-37
To unit's	1	-15	-23	-30	-26	-41	-42	-45	-42
surroundings**	2	-9	-18	-30	-28	-43	-45	-50	-48

^{*} The integral attenuation of filters and coil heat exchangers has been taken into account.

^{**} Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD CX, coil heat exchangers, size 050

Delivery and transport within the site

The GOLD CX 050 is supplied in three units, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors

The unit is supplied on 100 mm high support feet made of steel

The coil heat exchanger system is filled with liquid from the factory.

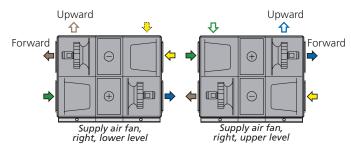
Duct connection options

A: Specify right-hand or left-hand version when ordering.

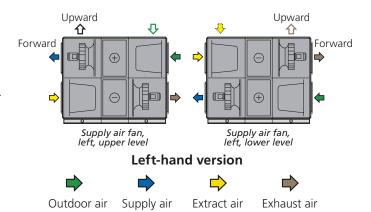
B: The arrangement of the functional sections can be vertically reversed. To be specified when placing an order, see the illustration to the right.

C: Specify upper fan outlet for upward air discharge when placing orders (not for outdoor units).

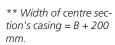
D: Specify whether the unit shall have an air intake from above for outdoor air or extract air when placing orders (Does not apply to units installed outdoors).

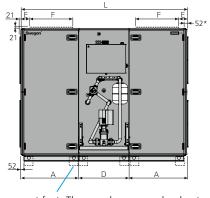


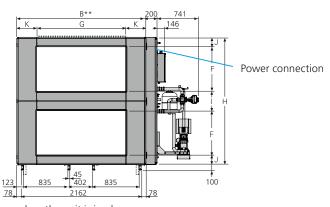
Right-hand version



* If the duct accessory is housed in an insulated casing, the AHU is supplied without the end connection panel. The AHU can also be supplied with full face end connection panel (accessory).



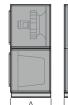




Supplied on 100 mm high support feet. They can be removed or kept as they are when the unit is in place. Applies to right-hand version with the supply air fan to the upper right and to left-hand version with the supply air fan to the upper left: If a water trap is fitted, in addition to the base beams, the air handling unit must be raised at least 50 mm to provide space for the water trap. It is advisable to let these support feet remain on the unit. Or you can remove them and fit adjustable feet (accessory).

Size	Α	В	D	E	F	G	Н	- 1	J	K	L	Weight, kg
050	1038.5	2318	900	145	800	1600	2288	344	172	359	2977	2346-2584

Division into sections for transport





The unit can be divided into three sections at the building site.

Dimensions: See A and D in the table above.

Weight: A = 444-563 kg,

D = 1458 kg.

Clear space for inspection

A clear space of 1,100 mm should be provided in front of the unit.

Power connection

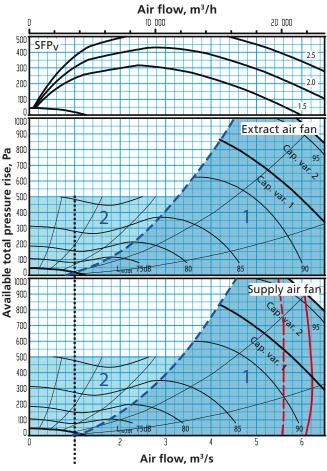
3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 32 A

Rated data per fan

Motor shaft power: 6.5 kW,

motor control system: 3 x 400 V, 50 Hz

GOLD CX, coil heat exchanger, size 060



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2 and full face end connection panels (accessories). The mean value for supply air and extract air must be within the limit line. Other values in diagrams are calculated for air handling units with standard end connection panels.

Recommended working range for sizing.

Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Limit line, Ecodesign, 2016
--- Limit line, Ecodesign, 2018

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max. airflow					
	m³/h	m³/s	m³/h	m³/s				
060	3600 1,00		23400	6,50				

	Range	(Octav	e band	l, no./	mid-fr	equer	ncy, Hz	2
Sound path	in	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To the outlet	1	-4	-9	-7	-5	-8	-9	-11	-11
duct	2	2	-4	-7	-7	-10	-12	-16	-17
To the inlet	1	-10	-10	-8	-21	-28	-30	-35	-32
duct*	2	-5	-3	-8	-22	-30	-32	-40	-37
To unit's	1	-15	-23	-30	-26	-41	-42	-45	-42
surroundings**	2	-9	-18	-30	-28	-43	-45	-50	-48

^{*} The integral attenuation of filters and coil heat exchangers has been taken into account.

^{**} Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD CX, coil heat exchanger, size 060

Delivery and transport within the site

The GOLD CX 060 is supplied in three units, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors

The unit is supplied on 100 mm high support feet made of steel

The coil heat exchanger system is filled with liquid from the factory.

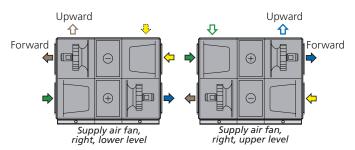
Duct connection options

A: Specify right-hand or left-hand version when ordering.

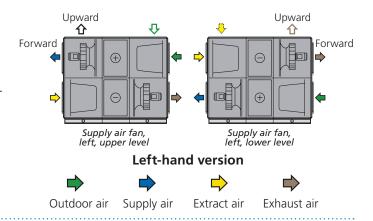
B: The arrangement of the functional sections can be vertically reversed. To be specified when placing an order, see the illustration to the right.

C: Specify upper fan outlet for upward air discharge when placing orders (not for outdoor units).

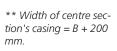
D: Specify whether the unit shall have an air intake from above for outdoor air or extract air when placing orders (Does not apply to units installed outdoors).

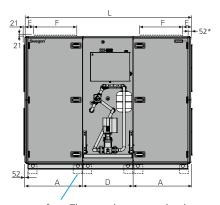


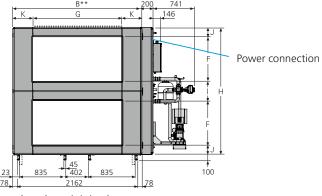
Right-hand version



* If the duct accessory is housed in an insulated casing, the AHU is supplied without the end connection panel. The AHU can also be supplied with full face end connection panel (accessory).







Supplied on 100 mm high support feet. They can be removed or kept as they are when the unit is in place. Applies to right-hand version with the supply air fan to the upper right and to left-hand version with the supply air fan to the upper left: If a water trap is fitted, in addition to the base beams, the air handling unit must be raised at least 50 mm to provide space for the water trap. It is advisable to let these support feet remain on the unit. Or you can remove them and fit adjustable feet (accessory).

Size	Α	В	D	E	F	G	Н	I	J	К	L	Weight, kg
060	1038.5	2318	900	145	800	1600	2288	344	172	359	2977	2480-2718

Division into sections for transport





The unit can be divided into three sections at the building site.

Dimensions: See A and D in the table above.

Weight: A = 511-630 kg,

D = 1458 kg.

Clear space for inspection

A clear space of 1,100 mm should be provided in front of the unit.

Power connection

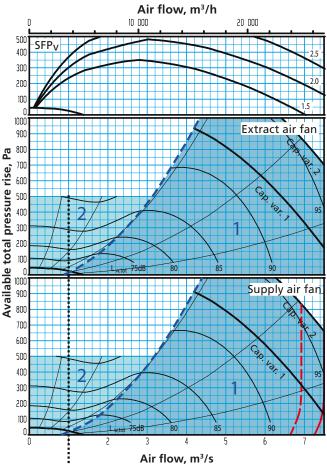
3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 40 A (capacity variant 1) or 50 A (capacity variant 2)

Rated data per fan

Motor shaft power: 2 x 4.0 kW alt. 2 x 6.5 kW, motor control system: 3 x 400 V, 50 Hz

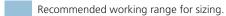


GOLD CX, coil heat exchangers, size 070



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2 and full face end connection panels (accessories). The mean value for supply air and extract air must be within the limit line. Other values in diagrams are calculated for air handling units with standard end connection panels.



Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Limit line, Ecodesign, 2016
--- Limit line, Ecodesign, 2018

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max. airflow					
	m³/h	m³/s	m³/h	m³/s				
070	3600 1,00		27000	7,50				

	Range	(Octav	e band	l, no./	mid-fr	equer	ncy, Hz	2
Sound path	in	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To the outlet	1	-4	-9	-7	-5	-8	-9	-11	-11
duct	2	2	-4	-7	-7	-10	-12	-16	-17
To the inlet	1	-10	-10	-8	-21	-28	-30	-35	-32
duct*	2	-5	-3	-8	-22	-30	-32	-40	-37
To unit's	1	-15	-23	-30	-26	-41	-42	-45	-42
surroundings**	2	-9	-18	-30	-28	-43	-45	-50	-48

^{*} The integral attenuation of filters and coil heat exchangers has been taken into account.

^{**} Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD CX, coil heat exchangers, size 070

Delivery and transport within the site

The GOLD CX 070 is supplied in three units, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

The unit is supplied on 100 mm high support feet made of steel

The coil heat exchanger system is filled with liquid from the factory.

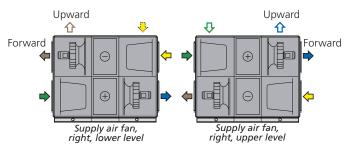
Duct connection options

A: Specify right-hand or left-hand version when ordering.

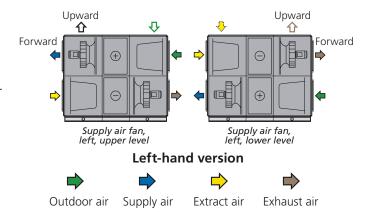
B: The arrangement of the functional sections can be vertically reversed. To be specified when placing an order, see the illustration to the right.

C: Specify upper fan outlet for upward air discharge when placing orders (not for outdoor units).

D: Specify whether the unit shall have an air intake from above for outdoor air or extract air when placing orders (Does not apply to units installed outdoors).

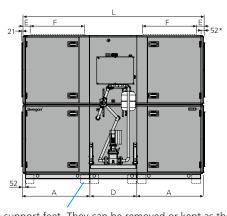


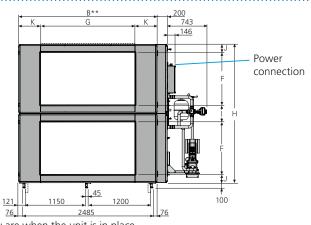
Right-hand version





** Width of centre section's casing = B + 200 mm.





Supplied on 100 mm high support feet. They can be removed or kept as they are when the unit is in place. Applies to right-hand version with the supply air fan to the upper right and to left-hand version with the supply air fan to the upper left: If a water trap is fitted, in addition to the base beams, the air handling unit must be raised at least 50 mm to provide space for the water trap. It is advisable to let these support feet remain on the unit. Or you can remove them and fit adjustable feet (accessory).

Size	Α	В	D	E	F	G	н	- 1	J	K	L	Weight, kg
070	1273.5	2637	900	162	1000	1800	2640	320	160	418.5	3447	3454-3704

Division into sections for transport







The unit can be divided into three sections at the building site.

Dimensions: See A and D in the table above.

Weight: A = 786-911 kg,

D = 1882 kg.

Clear space for inspection

A clear space of 1,100 mm should be provided in front of the unit.

Power connection

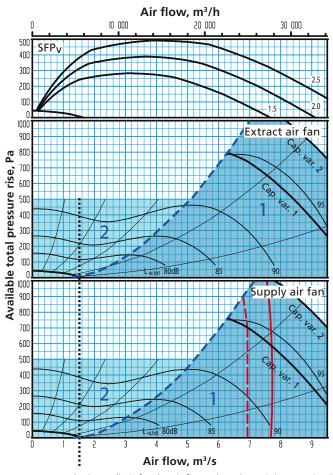
3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 40 A (capacity variant 1) or 63 A (capacity variant 2)

Rated data per fan

Motor shaft power: 2 x 4.0 kW alt. 2 x 6.5 kW, motor control system: 3 x 400 V, 50 Hz

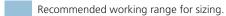


GOLD CX, coil heat exchangers, size 080



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2 and full face end connection panels (accessories). The mean value for supply air and extract air must be within the limit line. Other values in diagrams are calculated for air handling units with standard end connection panels.



Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Limit line, Ecodesign, 2016
--- Limit line, Ecodesign, 2018

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held terminal. The practical flow limits are determined by the external pressure drop.

Size		. airflow w regulation)	Max. airflow					
	m³/h	m³/s	m³/h	m³/s				
080	5400 1,50		34200	9,50				

	Range	(Octave	e band	l, no./	mid-fr	equer	ncy, Hz	2
Sound path	in	1	2	3	4	5	6	7	8
	diagram	63	125	250	500	1000	2000	4000	8000
To the outlet	1	-4	-9	-7	-5	-8	-9	-11	-11
duct	2	2	-4	-7	-7	-10	-12	-16	-17
To the inlet	1	-10	-10	-8	-21	-28	-30	-35	-32
duct*	2	-5	-3	-8	-22	-30	-32	-40	-37
To unit's	1	-15	-23	-30	-26	-41	-42	-45	-42
surroundings**	2	-9	-18	-30	-28	-43	-45	-50	-48

^{*} The integral attenuation of filters and coil heat exchangers has been taken into account.

^{**} Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD CX, coil heat exchangers, size 080

Delivery and transport within the site

The GOLD CX 080 is supplied in three units, or in a number of different combinations of unit sections from the factory, see the section: Description of the Air Handling Unit/Delivery Configuration RX/PX/CX, sizes 011-080.

The unit sections are jointed together/split by means of bolts. The electrical and control cables between the unit sections have quick-fit connectors.

The unit is supplied on 100 mm high support feet made of steel

The coil heat exchanger system is filled with liquid from the factory.

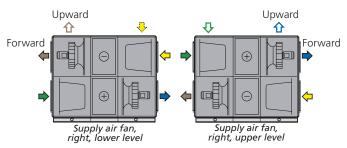
Duct connection options

A: Specify right-hand or left-hand version when ordering.

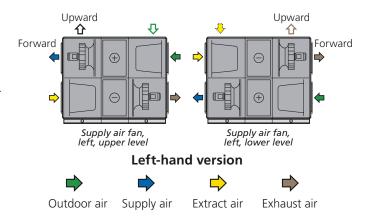
B: The arrangement of the functional sections can be vertically reversed. To be specified when placing an order, see the illustration to the right.

C: Specify upper fan outlet for upward air discharge when placing orders (not for outdoor units).

D: Specify whether the unit shall have an air intake from above for outdoor air or extract air when placing orders (Does not apply to units installed outdoors).

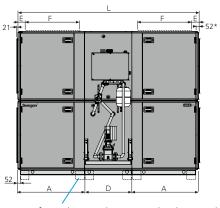


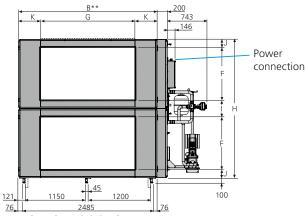
Right-hand version





** Width of centre section's casing = B + 200 mm





Supplied on 100 mm high support feet. They can be removed or kept as they are when the unit is in place. Applies to right-hand version with the supply air fan to the upper right and to left-hand version with the supply air fan to the upper left: If a water trap is fitted, in addition to the base beams, the air handling unit must be raised at least 50 mm to provide space for the water trap. It is advisable to let these support feet remain on the unit. Or you can remove them and fit adjustable feet (accessory).

Size	Α	В	D	E	F	G	н	1	J	K	L	Weight, kg
080	1273.5	2637	900	162	1000	1800	2640	320	160	418.5	3447	3508-3902

Division into sections for transport







The unit can be divided into three sections at the building site.

Dimensions: See A and D in the table above.

Weight: A = 813-1010 kg,

D = 1882 kg.

Clear space for inspection

A clear space of 1,100 mm should be provided in front of the unit.

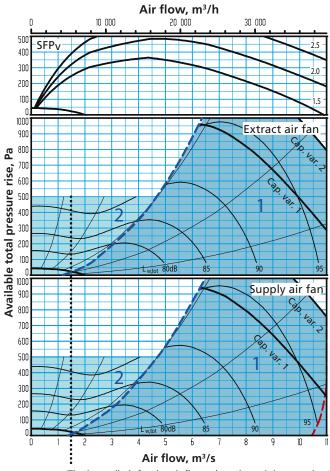
Power connection

3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 63 A (capacity variant 1) or 80 A (capacity variant 2)

Rated data per fan

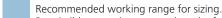
Motor shaft power: 2 x 6.5 kW alt. 2 x 10 kW, motor control system: 3 x 400 V, 50 Hz

GOLD CX, coil heat exchangers, size 100



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit line for Ecodesign 2018 is calculated with capacity variant 2 and full face end connection panels (accessories). The mean value for supply air and extract air must be within the limit line. The air handling unit complies with requirements to Ecodesign 2016. Other values in diagrams are calculated for air handling units with standard end connection panels.



Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

--- Limit line, Ecodesign, 2018

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held terminal. The practical flow limits are determined by the external pressure drop.

Size		irflow regulation)	Max. airflow					
	m³/h	m³/s	m³/h	m³/s				
100	5400	1,50	39 600	11,0				

	Range	Octave band, no./mid-frequency, Hz											
Sound path	in the	1	2	3	4	5	6	7	8				
	diagram	63	125	250	500	1000	2000	4000	8000				
To the outlet	1	-4	-9	-7	-5	-8	-9	-11	-11				
duct	2	2	-4	-7	-7	-10	-12	-16	-17				
To the inlet	1	-10	-10	-8	-21	-28	-30	-35	-32				
duct**	2	-5	-3	-8	-22	-30	-32	-40	-37				
To air handling	1	-15	-23	-30	-26	-41	-42	-45	-42				
unit surround- ings**	2	-9	-18	-30	-28	-43	-45	-50	-48				

^{*} The integral attenuation of filters and coil heat exchangers has been taken into account.

^{**} Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD CX, coil heat exchangers, size 100

Delivery and transport within the site

The GOLD CX 100 is supplied as six separate sections: Two fan sections, two filter sections and two coil heat exchanger sections. The six sections must be fitted together at the building site. The pipework package including the control box can be ordered as accessories and are supplied in unassembled condition for floor or wall mounting (see TBXZ pipework package under Accessories).

The three sections are to be jointed together by bolts and the electrical and control cables are simple to connect.

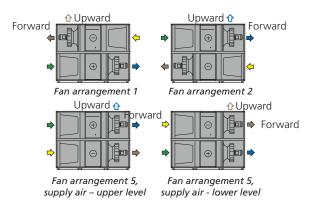
Duct connection options

A: Specify right-hand or left-hand version when ordering.

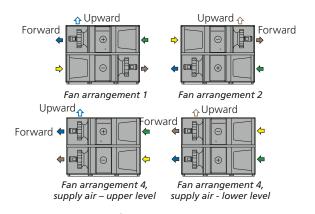
B: The arrangement of the functional sections can vary. Specify this by selecting fan arrangement 1, 2, 4 or 5 when placing orders. For fan arrangement 4 and 5, you should also specify: supply air in upper or lower level.

C: Specify upper fan outlet for upward air discharge when placing orders (not for outdoor units). N.B.! Duct connection size: 2,500 x 800 mm.





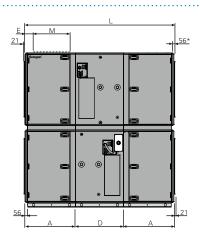
Right-hand version

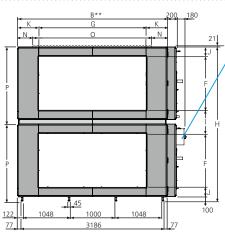


Left-hand version



** Width of centre section's casing = B + 200





If extract air flows through the lower level: The air handling unit must be raised at least 50 mm (Higher than the upper edge of the base beams) to provide space for the water trap.

Power connection

Size	Α	В	D	E	F	G	н	ı	J	K	L	М	N	o	Р	Weight, kg
100	1126	3340	1070	190	1200	2400	3440	520	210	470	3322	800	420	2500	1720	4294-4880

Transport, dimensions and weights

Filter and fan sections

See dimensions A and P in the table above. Weight: fan section = 644-774 kg, filter section = 402-540 kg.

Heat exchanger sections

See dimensions D and P in the table above. Weight: Heat exchanger section = 1101-1126 kg.

Clear space for inspection

A clear space of 1,000 mm should be provided in front of the unit.

Power connection

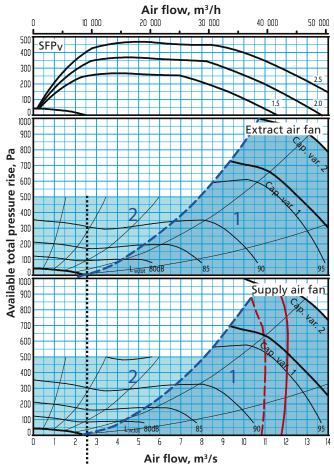
3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 63 A (capacity variant 1) or 80 A (capacity variant 2)

Rated data per fan

Motor shaft power: 2 x 6.5 kW alt. 2 x 10 kW, motor control system: 3 x 400 V, 50 Hz

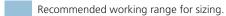


GOLD CX, coil heat exchangers, size 120



The lower limit for the air flow when the unit is operating in the air flow regulation mode.

The limit lines for Ecodesign are calculated with capacity variant 2 and full face end connection panels (accessories). The mean value for supply air and extract air must be within the limit line. Other values in diagrams are calculated for air handling units with standard end connection panels.



Permissible operating range when the fan is controlled to operate at a lower speed. The lower limit for the air flow when the unit is operating in the air flow regulation mode; see the black broken line in the diagram. If pressure regulation is used, the air flow can be regulated to zero, however this presupposes a certain static pressure drop in the ducting (approx. 50 Pa).

Limit line, Ecodesign, 2016
--- Limit line, Ecodesign, 2018

Min. and max. airflows

The flows specified refer to those that can be preset in the hand-held terminal. The practical flow limits are determined by the external pressure drop.

Size		irflow regulation)	Max. airflow					
	m³/h	m³/s	m³/h	m³/s				
120	9000	2,50	50 400	14.0				

	Range	Octave band, no./mid-frequency, Hz												
Sound path	in the	1	2	3	4	5	6	7	8					
	diagram	63	125	250	500	1000	2000	4000	8000					
To the outlet	1	-4	-9	-7	-5	-8	-9	-11	-11					
duct	2	2	-4	-7	-7	-10	-12	-16	-17					
To the inlet	1	-10	-10	-8	-21	-28	-30	-35	-32					
duct**	2	-5	-3	-8	-22	-30	-32	-40	-37					
To air handling	1	-15	-23	-30	-26	-41	-42	-45	-42					
unit surround- ings**	2	-9	-18	-30	-28	-43	-45	-50	-48					

^{*} The integral attenuation of filters and coil heat exchangers has been taken into account.

^{**} Total sound power level emitted to the surroundings is calculated as the sum of the levels in the supply air and the extract air.



GOLD CX, coil heat exchangers, size 120

Delivery and transport within the site

The GOLD CX 120 is supplied as six separate sections: Two fan sections, two filter sections and two coil heat exchanger sections. The six sections must be fitted together at the building site. The pipework package including the control box can be ordered as accessories and are supplied in unassembled condition for floor or wall mounting (see TBXZ pipework package under Accessories).

The three sections are to be jointed together by bolts and the electrical and control cables are simple to connect.

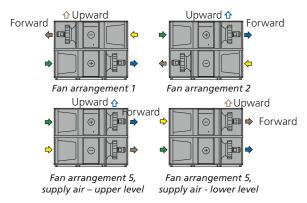
Duct connection options

A: Specify right-hand or left-hand version when ordering.

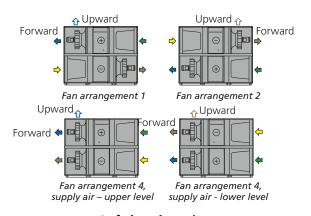
B: The arrangement of the functional sections can vary. Specify this by selecting fan arrangement 1, 2, 4 or 5 when placing orders. For fan arrangement 4 and 5, you should also specify: supply air in upper or lower level.

C: Specify upper fan outlet for upward air discharge when placing orders (not for outdoor units). N.B.! Duct connection size: 2,500 x 800 mm.





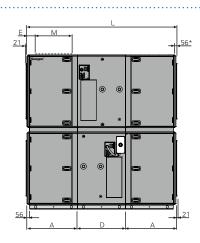
Right-hand version

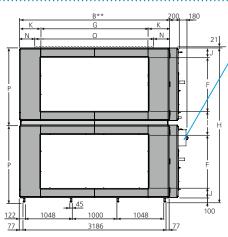


Left-hand version



** Width of centre section's casing = B + 200 mm.





If extract air flows through the lower level: The air handling unit must be raised at least 50 mm (Higher than the upper edge of the base beams) to provide space for the water trap.

Power connection

Size	Α	В	D	Е	F	G	н	ı	J	K	L	М	N	o	Р	Weight, kg
120	1126	3340	1070	190	1200	2400	3440	520	210	470	3322	800	420	2500	1720	4494-5152

Transport, dimensions and weights Filter and fan sections

See dimensions A and P in the table above. Weight: fan section = 744-910 kg, filter section = 402-540 kg.

Heat exchanger sections

See dimensions D and P in the table above. Weight: Heat exchanger section = 1101-1126 kg.

Clear space for inspection

A clear space of 1,000 mm should be provided in front of the unit.

Power connection

3-phase, 5-wire, 400 V -10/+15%, 50 Hz, 80 A (capacity variant 1) or 125 A (capacity variant 2)

Rated data per fan

Motor shaft power: 3 x 6.5 kW or 3 x 10 kW, motor control system: 3 x 400 V, 50 Hz

